

## Plant Design And Economics Solution Manual

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The fifth edition of Plant Design and Economics for Chemical Engineers is a major revision of the popular fourth edition. There are new chapters on process synthesis, computer-aided design, and design of chemical reactors. A traditionally strong feature of the text, economic analysis, has been revamped and updated.

Estimation of production cost and revenue - processdesign

A rough rule of thumb for the chemical industry is that \$1 of annual sales requires \$2 of fixed-capital investment. In a chemical processing plant where this rule applies, the total capital investment is \$2,500,000, and the working capital is 20 percent of the total capital investment. The annual total product cost amounts to \$1,500,000.

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It is smart to benchmark a new plant design against an existing plant or pilot plant. Raw materials are typically the largest contributor to overall variable costs. For bulk chemicals and petrochemicals, raw materials represent 80-90% of the total cash cost of production (CCOP).

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Max Peters (Author), Klaus Timmerhaus (Author), Ronald West (Author)

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, then editor of Chemical and Metallurgical Engineering, served as chairman and was joined subsequently by S. D. Kirkpatrick as consulting editor. After several meetings, this committee submitted its report to the McGraw-Hill Book Company in September

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