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The forecast follows the same pattern as the demand (ex-cept for the first forecast) but is offset by one period. This is a naive forecast. 3. Generalize what happens to a forecast as alpha increases. As alpha increases the forecast is more sensitive to changes in demand. 4. At what level of alpha is the mean absolute deviation (MAD) minimized?

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James Campbell received his PhD from the University of California – Berkeley in Industrial Engineering & Operations Research. He teaches courses in Logistics, Supply Chain and Operations Management, Location Modeling, and Business Analytics.

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Small changes in the design can have profound implications for the way the operation eventually has to produce them. Similarly, the design of a process can constrain the freedom of product and service designers to operate as they wish. This overlap is greatest in in operations which provide services. (see figure 4.2, page 98)

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